



PRODUCT GUIDE: COMPLIANT PRIMERS

Version: 08.07.17



EAGLE BRIDGES PRODUCT DATA SHEET

PRODUCT: GREY INDUSTRIAL H/S PRIMER Product Number: 2758

DESCRIPTION: **2758 Grey Industrial H/S Primer** is a High Solids, No HAPS, VOC compliant primer that is medium grey in color. It dries very fast and gives a good blend of hardness and flexibility.

PROPERTIES	APPLICATION
VISCOSITY: 37 #4 Ford seconds (+ or - 2) POUNDS PER GALLON: 11.255 GLOSS: FLAT FLASH POINT: 55 degrees F VOLATILE ORGANIC COMPOUND (VOC): 3.48 SOLIDS: by volume: 45.68 (+/-) 2% by weight: 69.03 (+/-) 2% THEORETICAL COVERAGE @ 1 mil dry: 732.7 sq. ft. per gallon. No loss assumed. FLEXABILITY: Very Good IMPACT RESISTANCE: Very Good ADHESION: Excellent SOLVENT RESISTANCE: Good HEAT RESISTANCE: Good HUMIDITY RESISTANCE: Excellent WATER IMMERSION: Excellent	PREPARATION: Apply to properly cleaned or treated surface. This may consist of solvent wiping, wire brushing, sandblasting, phosphate treatment or chemical etching TYPE OF APPLICATION: BRUSH: Not recommended ROLL: Not recommended SPRAY: Excellent Airless: Excellent Electrostatic: Good if controlled Application properties can be adjusted with special solvents. REDUCTION: As Required REDUCING SOLVENT: Acetone REDUCED VISCOSITY; As Required RECOMMENDED DRY FILM: 1.0-1.5 mils RECOMMENDED PRIMER: N/A CLEAN-UP SOLVENT: Acetone DRY TIME: Air dry at 77 degrees F and 50% R.H. @ 1mil dry film thickness TO TOUCH: 15 Minutes TO HANDLE: 1 Hour HARD: 72 Hours TO RECOAT: 30 Minutes

This information is offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is made. The recommendations are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use.

**Custom Engineered Industrial Paints, Coatings and Adhesives
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EAGLE BRIDGES PRODUCT DATA SHEET

PRODUCT: INDUSTRIAL RED H/S PRIMER Product Number: 2836

DESCRIPTION: 2836 Industrial Red H/S Primer is a High Solids, No HAPS, VOC compliant primer that is provided in Red Oxide color. It dries very fast and gives a good blend of hardness and flexibility.

PROPERTIES	APPLICATION
<p>VISCOSITY: 37 #4 Ford seconds (+ or - 2)</p> <p>POUNDS PER GALLON: 11.255</p> <p>GLOSS: FLAT</p> <p>FLASH POINT: 55 degrees F</p> <p>VOLATILE ORGANIC COMPOUND (VOC): 3.48</p> <p>SOLIDS: by volume: 45.68 (+/-) 2% by weight: 69.03 (+/-) 2%</p> <p>THEORETICAL COVERAGE @ 1 mil dry: 732.7 sq. ft. per gallon. No loss assumed.</p> <p>FLEXABILITY: Very Good IMPACT RESISTANCE: Very Good ADHESION: Excellent SOLVENT RESISTANCE: Good HEAT RESISTANCE: Good HUMIDITY RESISTANCE: Excellent WATER IMMERSION: Excellent</p>	<p>PREPARATION: Apply to properly cleaned or treated surface. This may consist of solvent wiping, wire brushing, sandblasting, phosphate treatment or chemical etching</p> <p>TYPE OF APPLICATION:</p> <p>BRUSH: Not recommended ROLL: Not recommended SPRAY: Excellent Airless: Excellent Electrostatic: Good if controlled</p> <p>Application properties can be adjusted with special solvents.</p> <p>REDUCTION: As Required REDUCING SOLVENT: Acetone REDUCED VISCOSITY; As Required RECOMMENDED DRY FILM: 1.0-1.5 mils RECOMMENDED PRIMER: N/A CLEAN-UP SOLVENT: Acetone</p> <p>DRY TIME: Air dry at 77 degrees F and 50% R.H. @ 1mil dry film thickness TO TOUCH: 15 Minutes TO HANDLE: 1 Hour HARD: 72 Hours TO RECOAT: 30 Minutes</p>

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EAGLE BRIDGES PRODUCT DATA

Product: GREY CORROSION PRIMER

Product Number: 3463-04

DESCRIPTION: This product is a high solids, lead and chromate free metal primer that contains less than a reportable level of HAPS and a VOC of less than 3.5. It has been formulated to meet or exceed the performance requirements of SSPC-15, TT-P-636 and TT-P-664. Zinc Phosphate is the primary rust inhibitor in this formula and yields extended protection from corrosion during shipping and assembly

PROPERTIES	APPLICATION
<p>VISCOSITY: 72 - 78 Krebs Units POUNDS PER GALLON: 11.28 (+/- .5) GLOSS: Flat</p> <p>FLASH POINT: 55 DEG F VOLATILE ORGANIC COMPOUND(VOC):3.15 LBS/GAL SOLIDS: by volume: 51.12 (+/-) 2% by weight: 72.71 (+/-) 2% SELF-LIFE: 12 MONTHS THEORETICAL COVERAGE @ 1 mil dry: 819.92 sq. ft. per gallon. No loss assumed FLEXIBILITY: Good IMPACT RESISTANCE: Good ACID RESISTANCE: Very Good PENCIL HARDNESS: HB ADHESION: Very Good SALT FOG EXPOSURE: PASS 500 HOURS SOLVENT RESISTANCE: Good HEAT RESISTANCE: Good HUMIDITY RESISTANCE: Good WATER IMMERSION: Good ALKALI RESISTANCE: Very Good</p>	<p>PREPARATION: Apply to properly cleaned or treated surface. This may consist of solvent wiping, wire brushing, sandblasting, phosphate treatment or chemical etching TYPE OF APPLICATION: BRUSH: Recommended ROLL: Recommended SPRAY: Excellent Airless: Excellent Electrostatic: Needs adjustment Application properties can be adjusted with special solvents. REDUCTION: As needed REDUCING SOLVENT: Xylene or Mineral Spirits REDUCED VISCOSITY: As needed RECOMMENDED DRY FILM: 1.0-5.5 MILLS RECOMMENDED PRIMER: N/A CLEAN-UP SOLVENT: Xylene DRY TIME: Air dry at 77 degrees F and 50% R.H. To Touch: 15 Minutes To Handle: 30 Minutes Hard: 24 hours To Recoat: N/A</p>

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EAGLE BRIDGES PRODUCT DATA

Product: GREY WELDABLE PRIMER

Product Number: 4431-01

DESCRIPTION: 4431 Grey Weldable Primer has been formulated cure in such a way that it can be welded through without fouling the weld. It has been certified as weldable by Midwest Testing Laboratories, Inc. This product is a high solids, lead and chromate free metal primer that contains less than a reportable level of HAPS and a VOC of less than 3.5. It has been formulated to meet or exceed the performance requirements of SSPC-15, TT-P-636 and TT-P-664. Zinc Phosphate is the primary rust inhibitor in this formula and yields extended protection from corrosion during shipping and assembly 4431 is a phenolic based universal primer and should be an appropriate primer for most high performance topcoats. We recommend user should test for adhesion and lifting on all applications.

PROPERTIES	APPLICATION
<p>VISCOSITY: 72 - 78 Krebs Units POUNDS PER GALLON: 11.65 (+/- .5) GLOSS: Flat</p> <p>FLASH POINT: 55 DEG F VOLATILE ORGANIC COMPOUND(VOC):3.47 LBS/GAL SOLIDS: by volume: 49.49 (+/-) 2% by weight: 70.21 (+/-) 2%</p> <p>THEORETICAL COVERAGE @ 1 mil dry: 794-sq. ft. per gallon. No loss assumed FLEXIBILITY: Good IMPACT RESISTANCE: Good ACID RESISTANCE: Very Good PENCIL HARDNESS: HB ADHESION: Very Good SALT FOG EXPOSURE: PASS 500 HOURS SOLVENT RESISTANCE: Good HEAT RESISTANCE: Good HUMIDITY RESISTANCE: Good WATER IMMERSION: Good ALKALI RESISTANCE: Very Good</p>	<p>PREPARATION: Apply to properly cleaned or treated surface. This may consist of solvent wiping, wire brushing, sandblasting, phosphate treatment or chemical etching TYPE OF APPLICATION: BRUSH: Recommended ROLL: Recommended SPRAY: Excellent Airless: Excellent Electrostatic: Needs adjustment Application properties can be adjusted with special solvents. REDUCTION: As needed REDUCING SOLVENT: Xylene or Mineral Spirits REDUCED VISCOSITY: As needed RECOMMENDED DRY FILM: 1.0-2.0 MILLS RECOMMENDED PRIMER: N/A CLEAN-UP SOLVENT: Xylene DRY TIME: Air dry at 77 degrees F and 50% R.H. To Touch: 15 Minutes To Handle: 30 Minutes Hard: 24 hours To Recoat: N/A</p>

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EAGLE BRIDGES PRODUCT DATA

Product: RAL 9003 HS SIGNAL WHITE PRIMER

Product Number: 4713-02

DESCRIPTION: This product is a high solids, lead and chromate free metal primer that contains less than a reportable level of HAPS and a VOC of less than 3.5. It has been formulated to meet or exceed the performance requirements of SSPC-15, TT-P-636 and TT-P-664. Proprietary rust inhibitors yield extended protection from corrosion during shipping and assembly. It is formulated to match RAL color standard 9003.

PROPERTIES	APPLICATION
<p>VISCOSITY: 72 - 78 Krebs Units POUNDS PER GALLON: 12.16 (+/- .5) GLOSS: Flat</p> <p>FLASH POINT: 50 DEG F VOLATILE ORGANIC COMPOUND(VOC):3.17 LBS/GAL SOLIDS: by volume: 50.65 (+/-) 2% by weight: 73.90 (+/-) 2%</p> <p>THEORETICAL COVERAGE @ 1 mil dry: 812-sq. ft. per gallon. No loss assumed FLEXIBILITY: Good IMPACT RESISTANCE: Good ACID RESISTANCE: Very Good PENCIL HARDNESS: HB ADHESION: Very Good SALT FOG EXPOSURE: PASS 500 HOURS SOLVENT RESISTANCE: Good HEAT RESISTANCE: Good HUMIDITY RESISTANCE: Good WATER IMMERSION: Good ALKALI RESISTANCE: Very Good</p>	<p>PREPARATION: Apply to properly cleaned or treated surface. This may consist of solvent wiping, wire brushing, sandblasting, phosphate treatment or chemical etching TYPE OF APPLICATION: BRUSH: Recommended ROLL: Recommended SPRAY: Excellent Airless: Excellent Electrostatic: Needs adjustment Application properties can be adjusted with special solvents. REDUCTION: As needed REDUCING SOLVENT: Xylene or Mineral Spirits REDUCED VISCOSITY: As needed RECOMMENDED DRY FILM: 3.0 MILS RECOMMENDED PRIMER: N/A CLEAN-UP SOLVENT: Xylene DRY TIME: Air dry at 77 degrees F and 50% R.H. To Touch: 15 Minutes To Handle: 30 Minutes Hard: 24 hours To Recoat: N/A</p>

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