

Eagle Bridges Company

216 Hwy 49 S.
Byron, GA 31008
800-541-1747
Eaglebridges.com



Product: Eagle Plus Black

Product Code: 3258

Description

Eagle Plus products are high-solids, high performance coating formulations that are designed to withstand rigorous exterior exposure while providing environmental compliance. All Eagle Plus formulations are essentially HAPs free and designed for applications where excellent gloss and color retention are required.

Eagle Plus can be applied over primed surfaces or direct to metal.

Physical Properties

Property Description	Attribute	Property Description	Attributes
Viscosity	25-28" #4 Ford @ 77°F	Weight Per Gallon	8.37 +/- 0.2
Gloss	95+	Specific Gravity	1.005 +/- 0.03
Flash Point	-1°F	Theoretical Coverage@1 mil dry: No loss assumed	733 ft ² / gallon
Solids by Volume	46 (+/-) 2%	Solids by Weight	54 (+/-) 2%
Volatile Organic Content (V.O.C.) less exempt	3.43 lbs / gallon	Volatile Organic Content(V.O.C.) less exempt	411 g / liter
Hazardous Air Pollutants (H.A.P.s.)	Less than Reportable	Dry Time to Touch (@77°F, 50% RH)	60'
Dry Time to Handle (@77°F, 50% RH)	2-4 Hours	To Recoat(@77°F, 50% RH)	See below

Dry Times

When multiple coats are applied, the dry time between coats depends upon film thickness, temperature and humidity. If the first coat is in the critical cure stage, it may be lifted or blistered by the second coat. To test, apply a small swatch over first coat and observe for a few minutes. If no film distortion occurs, it is safe to recoat. When in doubt, allow one week before recoating.

Application

- **Preparation:** - Apply to properly cleaned or treated surface. This may consist of solvent wiping, wire brushing, sandblasting, phosphate treatment or chemical etching. All surfaces must be free of dust, oils and other surface contaminants before application.
- **Reduction:** Eagle Plus products are supplied ready to spray and do not require any reduction. If reduction is necessary, use Solvent 100 or Acetone.
- **Method:** Can be applied by Conventional Air Atomization, HVLP or Airless spray equipment. Brush and Roll applications are not recommended.
- **Recommended Dry Film:** 1 to 2 dry mils
- **Primer:** Eagle Plus products can be applied over a Primer or Direct To Metal (DTM). Recommended primer is 2758 Industrial Grey High Solids Primer.
- **Temperature:** Ambient temperature above 50 deg. F

Clean Up

Recommended solvent for clean-up is Sol 100 or Acetone however any strong Aromatic or Ketone solvent will work. Do not use Aliphatic solvents such as Mineral Spirits or Naphtha.

Safety and Other Information

For Safety and Handling information please consult the Safety Data Sheet (SDS)

For any other Information Please Contact Eagle Bridges Company, Inc.

800-541-1747 Phone

478-956-3617 Fax

Eaglebridges.com Website

This information is offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is made. The recommendations are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use.